TYP. CROSS SEC.

TYPE - 'A' (190 Kg. Aprox.)

96 ~~43~~ Nos REQD. AS DRAWN.

TYPE - 'B' (170 Kg. Aprox.)

16 Nos. REQD. AS DRAWN.

TOLERANCE

(i) TOLERANCE ON UNTOLE
DIMENSIONS SHALL
MAINTAINED AS PER I.S
CLASS - I

(ii) HOLES TOLERANCE +

(iii) TOLERANCE ON ARC LEN
BE MAINTAINED + 0.000 - 0.125

NOTES

BY	DATE	DESCRIPTION	APP.	REV.
	9.9.85	LINER TYPE A1 CANCELLED		C
D. Singh	1.3.84	THICKNESS OF LINER INCREASED BY 1/4"		B
D. Singh	3.2.84	LINER TYPE A1 ADDED		A

REVISION

CHEMICAL COMPOSITION OF MATERIAL

C 3.2%
Mn (MIN".)
Si (MIN".)
S
C 2.

MATERIAL- Mn-STEEL IS. 276/Gr-I.

URANIUM CORPORATION OF INDIA LTD.
(A GOVT. OF INDIA, DEPARTMENT OF ATOMIC ENERGY ENTERPRISE)

SCALE 1/4" = 1"
DRAWN D. Singh 10.11.82
CHECKED 23/11
APPROVED 24.11.82 DATE

SHELL LINER FOR SE
MILL.

DIMENSIONS ~~MM~~ IN. AS NOTED
PROJECTION
TOLERANCE
DRG. NO. UCI/M-72